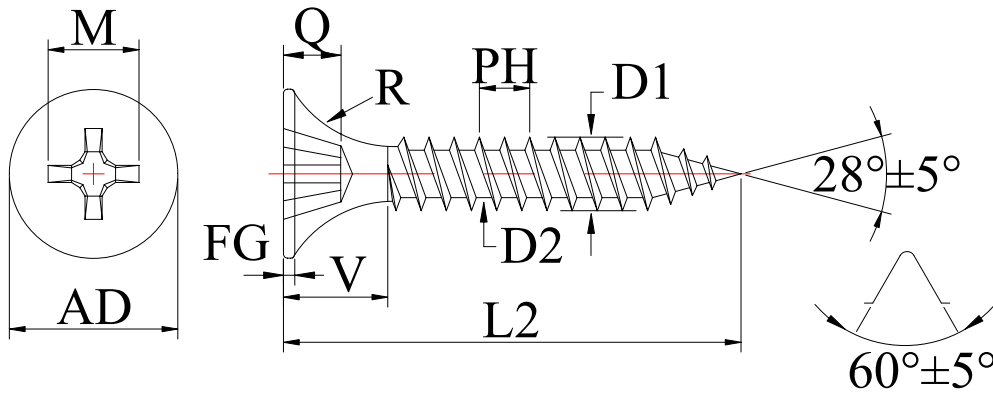


SCALE 比例: N/A



規格 size	線 徑	AD		FG	M		Q		V	D1		D2	PH	R	扭力值 kg-cm 細牙
		Min	Max	Max	Min	Max	Ref.		Ref.	Min	Max	Ref.			
		頭部外徑		頭厚	十字直徑		十字量規		牙外徑		牙底				
#6 (3.5)-17		8.00	8.40	0.80	4.50	5.10	2.65	3.10	5.00	3.40	3.65	2.30	3.00	4.0-5.0	27.7
#7 (3.9)-16		8.00	8.40	0.80	4.50	5.10	2.65	3.10	5.00	3.75	4.00	2.50	3.20	4.0-5.0	35.0
#8 (4.2)-15		8.00	8.40	0.80	4.50	5.10	2.65	3.10	5.00	4.05	4.30	2.70	3.40	4.0-5.0	45.0
#10 (4.8)-12		8.40	9.00	0.80	4.50	5.10	2.65	3.18	6.00	4.70	4.95	2.90	4.20	4.0-5.0	64.5

1. Materials(材質): 1018 或 1022 °

2. Case Hardness(表面硬度): Hv 550-800 Min °

3. Core Hardness(心部硬度): Hv 330 - 450 °

4. Case Depth(滲碳深度): 0.05Min °

5. Bending angle(彎曲度): 打擊彎曲角度15°Min °

6. 軋牙長度: 公稱長度在2英吋(含)以內時為全牙,
"牙長,"
°

長度公差 L2:

至 5/8"(含) ---> + 0, - 0.76 mm

超過 5/8"至1-1/2"(含) ---> + 0, - 1.27 mm

超過1-1/2"至2-3/4"(含) ---> + 0, - 1.52 mm

超過2-3/4" ---> + 0, - 2.28 mm

※Remark(注意事項):

1. Phil Q: Only For Reference, The Cross Recess is Checked by Plug Gage type I NO.2.(十字孔 Q為供參考, 檢驗時須 P - G插規插得住°)

Phillips Recess Bugle Head Fine Thread (Twin) Needle Point
Drywall ScrewsSIZE 尺寸:
VariousDWG NO. 圖紙号:
HR1406-ACUSTOMER DWG NO. 客户圖紙号:
N/ACONTRACT No. 合同号/ORDER No. 订单号:
PFPL-FD090207FINISH 表面处理:
As required in order.MATERIAL 材料:
C1022DRAWN BY 制图:
HYDATE 日期:
2009/07/29

APPROVE BY 审核:

UNITS 圖紙单位:
mmSheet 页数:
1/1